

Key Order Points Affected by the Addendum

A compact buyer-side checklist for RFQ and purchase-order review before drill pipe order release.

Area	What Buyers Should Check
Standard reference	Write API 5DP 2nd Edition with Addendum 1 and applicable errata where required.
Sour service	Review ISO 15156 / NACE MR0175 requirements when H2S-containing fluids are involved.
Hardness control	Confirm pipe body, weld zone and tool joint hardness requirements, especially for SS grades.
Tool joints	Check box/pin hardness range, H2S resistance requirements and test frequency.
Inspection records	Ask for hardness, impact, tensile, dimensional and NDT records matched to heat/lot numbers.
Marking	Confirm whether API Monogram or licensed/registered industry mark is required by the purchaser.
Buyer checkpoint	For Addendum-related drill pipe orders, align the PO wording, sour-service review, hardness/NDT records, heat/lot traceability and final marking requirements before production release. This reduces document rework at pre-shipment inspection and avoids disputes during technical acceptance.