

## Key Release Items for the R2 Drill Pipe Order

Review Area	What Was Checked	Why It Matters
<b>R2 length range</b>	Drill pipe length class and order quantity	Supports rig handling, storage and shipment planning
<b>Material certificate</b>	Grade, heat number, chemical composition and mechanical properties	Confirms material identity and ordered strength level
<b>NDT records</b>	Test method, coverage, inspection result and acceptance status	Supports defect-screening evidence before release
<b>Pipe marking</b>	Grade, size, connection, heat / lot reference	Links each pipe to records and packing list
<b>Connection and ends</b>	Tool joint condition, thread protection and end area	Reduces handling damage and rig-site connection issues
<b>Packing list</b>	Bundle identity, quantity and shipment line items	Keeps cargo traceable during logistics and receiving
<b>Final release</b>	Documents matched with physical cargo	Reduces approval delay and document rework

<b>Release note</b>	Before export release, check the R2 length class, material certificate, NDT records, pipe marking, connection ends, packing list and final document match as one delivery package.
---------------------	------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------